Two-Piece Maintenance Unit Type 488





variobloc G¹/₄ - G1

The number of possible variations which can be created by the simple block-mounting of individual units to form air treatment units is naturally countless. We have listed some of the most frequently-used versions below. As regards filters, there are options for the bowls and drain valves, while for filter regulators there is generally a pressure range of up to 10 bar; various reservoir options are available for the lubricators.

Technical Data I II Thread G¹/4 G³/8 G¹/2 G³/4 G¹/2 Nominal rates of flow* 1500 Nl/min 1800 Nl/min 3400 Nl/min 5000 Nl/min Wideness of pores (filter) 40 μm (optionally: 5 μm) 16bar/20 bar with metal bowl

Pre-Pressure (p1) max.**16bar/20 bar with metal bowledSecondary-pressure (p2) max.10bar (opt. 6, 16 bar)Max. operating temperature50 °C****Volume of condensate25 cm³

Volume of condensate25 cm³85 cm³Drain valvemanually (opt.: semi-automatic, fully-automatic)Oil volume50 cm³125 cm³Lubricator functionfrom 50 l/minfrom 150 l/minMaterialfrom 50 l/min

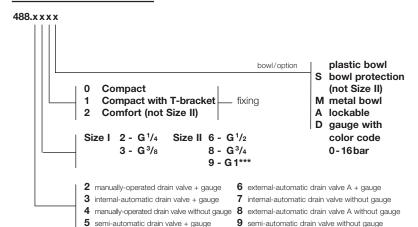
Housing zinc alloy
Bowl polycarbonate
Seals NBR

Weight (without gauge) 720 g 2070 g (G1=2530 g)

- * measured at 10 bar pre-pressure (p₁), 6 bar secondary pressure (p₂) and $\Delta p{=}1$ bar, according tor ISO 6953
- ** with internal-automatic drain valve between 1,0 and 12 bar
- *** mounting plates with G1 see page 17
- **** 80 °C with metal bowl and oiler dome out of metal

External-automatic drain valve see page 18 Recommended oil see page 10 Fixing- and assemblypossibilities see page 17

special option - how to order:



Accessories and main spare parts see stand-alone device

wear parts	- 1	II
Diaphragm complete (with slip ring)	480-92	480-263
Seal cone complete	480-48	480-218
Regulation insert	483-3	-

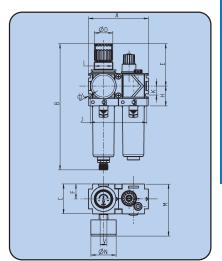
Advice:

Pressure gauge (self tightened) added loosely

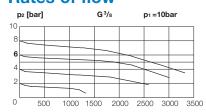
Upon request:

Cover	"private label"
Thread	NPT

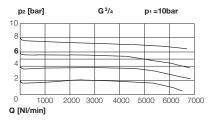




Rates of flow



Q [NI/min]



Dimensions [mm]

Thread	А	В	С	ØD	Е	F	Н	1	J	K	ØL	М	ØN	V
G 1/4 and G 3/8	96	203	48	28	68	24	32	M30x1,5	91	14,5	4,4	84	40	G 1/4
G 1/2 and G 3/4	140	273	70	39	98	35	44	M42x1,5	132	18	5,4	106	50	G 1/4
G1***	195	273	70	39	98	35	44	M42x1,5	132	18	5,4	106	50	G 1/4