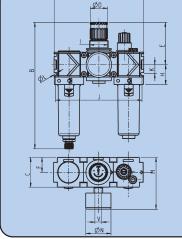
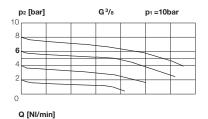
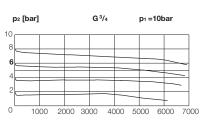
Three-Piece Maintenance Unit Type 489 variobloc G¹/₄ – G1





Rates of flow





Q [NI/min]

Dimensions [mm]

Thread	А	В	С	ØD	E	F	Н	I	J	K	ØL	М	ØN	V
G ¹ / ₄ and G ³ / ₈	144	203	48	28	68	24	32	M30x1,5	139	14,5	4,4	84	40	G 1/4
G ¹ / ₂ and G ³ / ₄	210	273	70	39	98	35	44	M42x1,5	194	18	5,4	106	50	G 1/4
G 1***	265	273	70	39	98	35	44	M42x1,5	194	18	5,4	106	50	G 1/4

individual units to form air treatment units is naturally countless. We have listed some of the most frequently-used versions below. As regards filters, there are options for the bowls and drain valves, while for regulators there is generally a pressure range of up to 10bar; various reservoir options are available for the lubricators. **Technical Data** ш 1 Thread $G^{1/4}$ $G^{3/8}$ G³/4 G1*** $G^{1/2}$ 5000 NI/min Nominal rates of flow* 1500 NI/min 1800 NI/min 3400 NI/min Wideness of pores (filter) 40 µm (optionally: 5 µm) Pre-Pressure (p1) max.** 16bar/20bar with metal bowl Secondary-pressure (p2) max. 10bar (opt. 6.16bar) Max. operating temperature 50°C*** Volume of condensate 25 cm³ 85 cm³ Drain valve manually (opt.: semi-automatic, fully-automatic) **Oil volume** 50 cm³ 125 cm3 Lubricator function from 501/min from 1501/min Material Housing zinc alloy Bowl polycarbonate Seals NBR 1220g 2800g (G1=3260g) Weight (without gauge) measured at 10 bar pre-pressure (p1), 6 bar secondary pressure (p2) and $\Delta p=1$ bar, after ISO 6953 with internal-automatic drain valve between 1,0 and 12 bar *** mounting plates with G1 see page 17 **** 80 °C with metal bowl and oiler dome out of metal Fixing- and assembly-External-automatic drain valve see page 18 Recommended oil see page 10 possibilities see page 17 special option - how to order: 489.x x x x plastic bowl bowl/option s bowl protection (not Size II) 0 Compact Compact with T-bracket M metal bowl 1 fixina 2 Comfort (not Size II) A lockable D gauge with

The number of possible variations which can be created by the simple blockmounting of

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Accessories and main spare parts see stand-alone device

Wear parts	I.	Ш
Diaphragm complete (with slip ring)	480-92	480-263
Seal cone complete	481-17	480-218
Regulation insert	483-3	-

Advice:

Advice:	U	Jpon	request:
Pressure gauge	C	Cover	"private label"
(self tightened)	Т	hread	NPT
added loosely			

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